

# Recommendations for use

Corrosion primer (big areas on metal)

Primers / fillers (sanded through areas)

Filler (filmbuilding)

	2K Wash primer 680 029	2K Epoxy primer filler 680 032	2K DTM primer filler 684 240	2K Rapid primer filler 680 031	2K Acrylic filler 680 036
Corrosion protection	●●●●●	●●●●● / ●●●●●	●●●●●	●●●●● / ●●●●●	NO
Film thickness (dry)	8 - 12 µm	70 µm	50 µm	60 - 80 µm	60 - 80 µm
Drying time (tack-free)	5 min	6 h over night	30 - 60 min	5 - 10 min	30 - 60 min
Adhesion to metals	●●●●●	●●●●●	●●●●●	●●●	NO
Adhesion to aluminium	●●●●●	●●●●● / ●●●●●	●●●●●		NO
Adhesion direct to plastics (bumper)	Not applicable	NO*	●●●●●	NO*	NO*
Directly overcoatable with waterborne basecoats	NO (only for fillers)	●●●●●	●●●●●	●●●●●	●●●●●
Remarks	Only use as a primer beneath fillers. Do not overcoat with putties.	overcoat with putties	can be use over putties	can be use over putties	can be use over putties

very good ●●●●●  
good ●●●●●  
satisfactory ●●●●●

\* use Plastic adhesion promoter Art.No. 680 009