SprayMax Technology - Made in Germany

The evolution of the spray can technology began in the 1920s. Initially only registered as a patent, it first enjoyed widespread use from 1945 onwards. The start of the paint spray can era was the work of Peter Kwasny, who recognised this brilliant idea of spraying from a can in the U.S. in 1956 and developed the idea further so that paints could be sprayed. This was the start of the production of spray paints in automobile colors.

At the end of the 90s, a milestone was set in paint spray technology, which again significantly changed the paint spray world: The launch of the patented spray paint system „SprayMax” - a revolutionary invention. This innovative aerosol technology combines the mobility and flexibility of a spray paint can with the application properties of a professional spray gun. The SprayMax program initially kicked off with individual products but now comprises a complete painting system, the SprayMax PaintRepair System. All the products, colors and applications required for professional paint repair work are available in the SprayMax range.

The result: The innovative SprayMax Technology - Made in Germany.

Once again, the company Peter Kwasny GmbH has underscored its position as the innovation and technology leader in the market for paint spray cans and taken new paths in the market - worldwide.

More information at www.spraymax.com

SprayMax benefits
- Unique paint spray can technology, including 2-component technology (US patent pending)
- Car repair paints or original paints of other paint systems
- Fast and cost-effective paintwork repairs for small damages
- Diverse application fields (e.g. cars, commercial vehicles, industry, trade)
- The whole painting process can be performed only with SprayMax aerosols
- Painting results equal to those achieved with a spray gun
- Not dependent on one particular work environment, SprayMax is mobile and flexible
- Not dependent on paint booth, spray guns, compressors and connections
- No tooling or cleaning time required
SprayMax is a professional coating and paint repair system, filled with original paints of refinish paint manufacturers. The entire painting process can be carried out with spray paint cans from start to finish.

The SprayMax Aerosol technology is characterized by two technological special features:
1. The SprayMax atomization and application technology is characterized by broad jet atomization, high paint output, constant atomization pressure (until the can is completely empty) as well as uniform distribution of the coat application thickness and low overspray.
2. The SprayMax technology uses refinish paints materials that provide the perfect paint result.

The most important SprayMax technology features
• Innovative nozzle, valve and propellant technology
• Higher paint output, faster work speed, broad jet atomization
• 1- and 2-component technology
• Professional paint results

A spray paint can changes the paint world

The measure of all things in the professional paint world is the quality of the work result of a pneumatic spray gun. Until just a few years ago, no one thought spray paint cans were able to deliver and spray paint cans were considered “a tool for do-it-yourselfers”. The market developed in the direction of “alternative and cost-effective” repair methods for which there was no suitable paint repair system yet – and this is where the patented SprayMax Aerosol technology comes in. Step by step this revolutionary technology, which has been successful in the area of automotive paint repair for years, now conquers other paint applications. SprayMax provides paint results that match those achieved in a paint shop.

The SprayMax Aerosol technology is characterized by two technological special features:

2K Technology

Definition SprayMax 2-Component technology
• SprayMax 2-component technology means 2 components, paint and hardener, in one spray paint can
• The hardener is integrated in a separate container
• The hardener is activated or released with the push of a button and mixed with the paint material
• The SprayMax 2K technology guarantees highest product and work quality just like with a spray gun in a paint shop

2K Operating Instructions
1. Check the item. Determine, whether you have the right product. If you accidentally activate the wrong product, the can is useless if you do not use it or after the pot life expires.
2. Before activating, shake the can vigorously for 2 min., starting from the time you first hear the mixing balls.
3. Take the red pressure button from the cap and place it on the pin on the bottom of the can without jamming. Place the can with the cap on the bottom on firm, level ground.
4. Activate the can. Activate the can with even, vertical pressure. Listen for the clicking sound. Only push once.
5. Immediately dispose of the red activation button so you know which can has already been activated when you use several cans.
6. Write the activation date and time in the "activated on" field on the can. The pot life indicated on the Technical Data Sheets applies to 68°F (20°C) ambient temperature. The pot life varies depending on the ambient temperature. Lower temperatures increase, higher temperatures decrease the pot life.
7. Shake the can vigorously for 2 min., starting from the time you first hear the mixing balls.
8. Do a test spray pattern and check the product. Ensure that the nozzle is clean and sprays evenly during test spraying. Check the color if you use color tone cans.
9. Clean the valve. When you are finished working you must empty the valve with the spray head pointing downwards. Spray until only propellant leaves the nozzle.

Aerosol Technology
Aerosol Technology

SprayMax Design Advantages

- Easy color identification provided by the colored identification dome

SprayMax Variator Nozzle Advantages

- Continuously variable nozzle
- Fits only on approved SprayMax products
- The output rate and the fan size are adjustable by turning the red wheel. By turning the tip of the nozzle a vertical or horizontal fan direction can be achieved
- Fits to all refinishing needs, for small (door jambs) up to big paint jobs (fender)
- Professional painting results
- Can be used on other approved SprayMax aerosols after cleaning with the SprayMax Gun Cleaner 3 680 095
Automotive Coatings

- **Clear Coat**: 1 - 1.2 mil
- **Base Coat**: 0.6 - 0.8 mil
- **Filler**: 1.2 - 1.6 mil
- **Primer / Cathodic Dip Painting**: 0.7 - 1 mil
- **Metal / Plastic Part**:

**Surface Preparation**
- Wax & Grease Remover
- Plastic Adhesion Promoter

**Primer / Primer Filler**
- 2K Epoxy Primer
- 2K Wash Primer

**Filler**
- 2K Polyester Filler

**Spot Blender**
- 1K Spot Blender

**Clear Coats**
- 1K & 2K Clear Coats

**Base Coats and Top Coats**
- 1K & 2K FillClean®

Professional finish at low cost
**Surface Preparation**

**Solvent Wash**
- **Art.No. / Color**: 3 680 090 transparent
- **Application**: Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solvent-based paints.
- **Advantages**:
  - Increases adhesion
  - Maximum yield
  - Uniform distribution
  - Strong cleaning and degreasing effect
  - Removes silicone, grease, oil, wax, dirt, tar and soot

**Wax & Grease Remover**
- **Art.No. / Color**: 3 680 094 transparent
- **Application**: Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.
- **Advantages**:
  - Strong cleaning and degreasing properties
  - Increases adhesion
  - Maximum yield
  - Uniform distribution
  - High penetration level for plastic parts
  - Provides an anti-static effect to plastic parts

**Plastic Adhesion Promoter**
- **Art.No. / Color**: 3 680 009 transparent
- **Application**: Ideal adhesion promoter for subsequent coatings on most plastics (see Technical Data Sheet).
- **Advantages**:
  - One light uniform coat is all you need
  - Excellent adhesion properties
  - Dries quickly
  - Can be topcoated after just 10 minutes
  - Maximum flash off time
  - Colorless, with silver pigments

**Primer / Primer Filler**

**3 in 1 Primer Shade**
- **Art.No. / Color**: 3 680 001 red brown
- **Art.No. / Color**: 3 680 003 light gray
- **Art.No. / Color**: 3 680 005 black
- **Application**: 3 in 1 Primer / Filler designed for easy and convenient priming / filling of different surfaces. It offers excellent adhesion and sanding properties as well as high filling power.
- **Advantages**:
  - Direct to metal, aluminium, steel and various plastics
  - High filling power
  - Fast drying
  - Good stability on vertical surfaces
  - Excellent sanding properties
  - Can be topcoated with both solvent and waterborne basecoats as well as single stage topcoats

**1K Self Etch Weld-Thru Primer**
- **Art.No. / Color**: 3 680 001 red brown
- **Application**: Corrosion protection primer with very good adhesion properties. Suitable for bare, sanded and unsanded surfaces.
- **Advantages**:
  - Excellent corrosion protection
  - Good adhesion
  - Welding test certificate: repels welding beads
  - Can also be used on old paint coatings as a sealer

**1K Self Etch Primer Filler**
- **Art.No. / Color**: 3 680 003 light gray
- **Application**: Can be used as a wash primer with good adhesion properties or as a filler primer with good filling volume depending on the thickness of application. Ideal for subsequent waterborne basecoats.
- **Advantages**:
  - Excellent corrosion protection
  - Fast drying
  - Welding certificate
  - Can be overcoated with all solvent based and waterborne base coats and 2K topcoat systems
2K Rapid Primer Filler

Art.No. / Color 3 680 031
olive gray

Application Universal, quick-drying 2K primer for high quality automotive paint jobs. Ideal for partial paint jobs and spot repair.

Advantages • Free from isocyanates and resistant to solvents • Quick drying (1 hour at 68°F) • Good sandability • High filling capacity (up to 4 mil) • Excellent adhesion, including on bare sheet and galvanized surfaces as well as existing sanded paint finishes • Recocatable with all standard solvent-/ water borne basecoats or single stage topcoats

2K Epoxy Primer

Art.No. / Color 3 680 032
beige
3 680 033
grey
3 680 034
black

Application Universal 2K epoxy primer filler for all problematic surfaces; for example, metal, non-ferrous metal, galvanized sheet steel, or anodized aluminum.

Advantages • Excellent adhesion and corrosion protection properties, even critical surfaces such as aluminum • Very smooth flow • Outstanding insulating & sealing properties • Recocatable with all standard solvent-/ water borne basecoats or single stage topcoats • For cleaned and sanded surfaces

1K Guide Coat Black

Art.No. / Color 3 680 100
black

Application This improves the efficiency of the sanding process and the paint result.

Advantages • Fine homogenous spray mist • Even, thin wetting of surface • Powder-like with good sanding properties • No clogging of the sandpaper

2K Polyester Filler

Art.No. / Color 3 684 026
light grey

Application The 2K Polyester Filler is a peroxide activated filler in an aerosol can for a very fast repair of rough surface structures. (e.g. Hail- Dents, rough metal structures, deep sanding marks, orange peel structures, pin holes; others ). Ready for use. Perfectly suitable for leveling surfaces!

Advantages • Very long potlife compared to conventional sprayable polyester • Filler (2-6h depending on surrounding temperatures) • Film build 8-28mil is possible • Fast drying 1,5h at room temperature / IR 30min. • Easy to sand (very hard surface) • Needs to be primed before coating

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Base Coats and Top Coats

FillClean® System

FillClean Aerosols

1K/2K FillClean aerosols are prefilled with solvents and propellants and ready for the one-time filling with 3.3fl.oz (1.65 fl.oz) of paint. 2K FillClean aerosols also contain a separate hardener cylinder which is filled with activator. Each FillClean aerosol is a customized formulation to achieve the best spraying result when filled with the respective paint series.

FillClean aerosols are available for solvent/waterborne basecoats and single stage topcoats.

The unique, no-mess filling system permits easy filling of the FillClean aerosols. The cap of the FillClean aerosol is used during the filling process as a filling cylinder. The filling pad on the cap is pressed down during the filling process and the residual paint left between pad and cap indicates the colour of the paint filled into the aerosol.

To fill the 2K FillClean aerosol with the FillClean system the separately available Cap/Pad has to be ordered (Part no. 990260 – see page 15).

FillClean® Machines

Application

For the no-mess filling of paint into the FillClean aerosols.

Advantages

- Flexible and mobile
- No cleaning and waste-free
- Easy to operate

There are two types of FillClean machine available.

Pneumatic

Art.No. 990 263

Technical Data

- Diameter: 5.2”
- Height: 14.4”
- Weight: 8.7 lbs.
- Pressure: 100-130psi
- Filling cylinder: 100ml/3.3fl.oz

Scope of delivery

- FillClean machine
- FillClean filling cylinder for SprayMax FillClean aerosols
- Air tube
- Connector
- Instruction for use

Manuel

Art.No. 990 249

Technical Data

- Diameter: 5.2”
- Height: 25.2”
- Weight: 13.9 lbs.
- Filling cylinder: 100ml/3.3fl.oz

Scope of delivery

- FillClean machine
- FillClean filling cylinder for SprayMax FillClean aerosols
- Instruction for use

The mounting plate will be delivered with both machines. It provides a better stability and a safe conduit for the air tube of the pneumatic machine.
### Base Coats and Top Coats

#### 1K FillClean®

**For 1K water-borne basecoats**

For the filling of the specific color tone of water-borne 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use SprayMax 1K aerosol can filled with 1K water-borne basecoats. The best product and quality results are guaranteed.

<table>
<thead>
<tr>
<th>Water-borne Basecoats Series</th>
<th>Art.No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>3 682 076</td>
</tr>
<tr>
<td>C</td>
<td>3 682 077</td>
</tr>
<tr>
<td>D</td>
<td>3 682 078</td>
</tr>
<tr>
<td>E</td>
<td>3 682 079</td>
</tr>
</tbody>
</table>

Please refer to spraymax.com for an updated product listing.

### Base Coats and Top Coats

#### 1K FillClean®

**For 1K solvent-based basecoats**

For the filling of the specific color tone of solvent 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use SprayMax 1K aerosol can filled with 1K solvent basecoat. The best product and quality results are guaranteed.

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>Brand</th>
<th>Series</th>
<th>Art.No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Akzo Nobel</td>
<td>Lesonal</td>
<td>Basecoat WB</td>
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<td>Akzo Nobel</td>
<td>Sikkens</td>
<td>Autowave</td>
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<tr>
<td>Axalta</td>
<td>Cromax</td>
<td>CromaxPro</td>
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<td>Axalta</td>
<td>Spies Hecker</td>
<td>Hi-Tec 480</td>
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<td>Axalta</td>
<td>Standox</td>
<td>Standobase</td>
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<tr>
<td>BASF</td>
<td>Glasurit</td>
<td>90-Line</td>
<td>3682077</td>
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<td>BASF</td>
<td>R-M</td>
<td>Onyx HD</td>
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<tr>
<td>Lusid</td>
<td>GEN 20</td>
<td>Basecoat WB</td>
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<td>PPG</td>
<td>Nexa Autocolor</td>
<td>Aquabase Plus</td>
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<td>Envirobase B/C</td>
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<tr>
<td>Pro Spray</td>
<td>N/A</td>
<td>H2O</td>
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<td>SEM</td>
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<td>Sure-Coat Vinyl Mixing</td>
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<td>Sherwin Williams</td>
<td>Ultra 9K</td>
<td>Ultra 9K</td>
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<tr>
<td>Valspar</td>
<td>Debeer</td>
<td>Waterbase 900</td>
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</table>

Please refer to spraymax.com for an updated product listing.

### Base Coats and Top Coats

#### 1K FillClean®

**High Viscosity Basecoats**

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>Brand</th>
<th>Series</th>
<th>Art.No.</th>
<th>Viscosity</th>
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<tbody>
<tr>
<td>Akzo Nobel</td>
<td>Lesonal</td>
<td>Basecoat SB</td>
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<tr>
<td>Akzo Nobel</td>
<td>Sikkens</td>
<td>Autobase Plus MM/RM</td>
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<td>Akzo Nobel</td>
<td>Wanda</td>
<td>WandaPaint</td>
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<td>Automotive Art</td>
<td>Motobase</td>
<td>Motobase LI</td>
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<td>Axalta</td>
<td>Cromax</td>
<td>ChromaBase</td>
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<tr>
<td>Axalta</td>
<td>Nason</td>
<td>Blu-Base B/C / Fast Dry Acrylic Enamel (S/S)</td>
<td>3682071</td>
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<tr>
<td>Axalta</td>
<td>Spies Hecker</td>
<td>Permacron 293 / 295</td>
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<td>Axalta</td>
<td>Standox</td>
<td>Basecoat</td>
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<td>Axalta</td>
<td>Montana</td>
<td>Big Sky</td>
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<td>Axalta</td>
<td>Cromax</td>
<td>Mosaic Low VOC basecoat</td>
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<tr>
<td>BASF</td>
<td>Limco</td>
<td>Supreme Plus</td>
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<td>BASF</td>
<td>R-M</td>
<td>Diamant</td>
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<td>Belsa</td>
<td>Urk釉</td>
<td>Series 550</td>
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<tr>
<td>Dulux (PPG)</td>
<td>Spectracon</td>
<td>Acrylic Modified Enamel</td>
<td>3682071</td>
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<tr>
<td>Dulux (PPG)</td>
<td>Metalbase</td>
<td>Urethane Fortified Enamel</td>
<td>3682071</td>
<td></td>
</tr>
<tr>
<td>Dulux (PPG)</td>
<td>Aquacron</td>
<td>Water Reducible Alkyd</td>
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</tr>
<tr>
<td>Lusid</td>
<td>GenRock / GenVerde</td>
<td>Basecoat</td>
<td>3682071</td>
<td></td>
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<tr>
<td>Matrix</td>
<td>MPB</td>
<td>Basecoat</td>
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<tr>
<td>PPG</td>
<td>PPG</td>
<td>CPC Acrylic Enamel / Deltron B/C / Shop-Line / Omnit</td>
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<td>Pro Spray</td>
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<td>B/C</td>
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<td>Sherwin-Williams</td>
<td>Dimension</td>
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<td>Sherwin-Williams</td>
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<td>Valspar</td>
<td>Debeer</td>
<td>ZeroBase 500 series</td>
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<td>Valspar</td>
<td>Refinish</td>
<td>999 Series B/C</td>
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</tr>
</tbody>
</table>

Please refer to spraymax.com for an updated product listing.

Requires the purchase of FillClean caps 3 990 260 / see page 15 for more detail(s)
Base Coats and Top Coats

2K FillClean®

For 2K single stage topcoats

For the filling of the specific color tone of 2K single stage topcoats in the brands and qualities offered by the paint manufacturers mentioned (as follows). The result is a ready-to-use SprayMax 2K aerosol can. The best product and quality results are guaranteed.

In order to guarantee the filling of the 2K FillClean with the new FillClean filling equipment, the FillClean caps are needed (Art.No. 3 990 260).

### 1K Trim Paint

<table>
<thead>
<tr>
<th>Art.No. / Color</th>
<th>Application</th>
<th>Advantages</th>
</tr>
</thead>
</table>
| 3 680 101 black gloss | For high-quality topcoat paint jobs and spot repairs on cars, motorcycles and other applications. | • Easy to use  
• High yield  
• Excellent coverage due to high solid matter content  
• Dries quickly  
• Very good flow |
| 3 680 102 black satin  |                                                                                   |                                                                                               |
| 3 680 103 black matt |                                                                                   |                                                                                               |

### 2K FillClean®

<table>
<thead>
<tr>
<th>Brand</th>
<th>Series</th>
<th>Art.No.</th>
<th>Color</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Akzo Nobel</td>
<td>Li Tech HS 3.5 VOC Polyurethane / 3.8 HSP</td>
<td>n/a</td>
<td>black</td>
<td>3680088</td>
</tr>
<tr>
<td>Akzo Nobel</td>
<td>Wanda PU 2K HS Topcoat</td>
<td>3684080</td>
<td>black</td>
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<td>Axalta</td>
<td>Centart Topcoat 5.0 VOC</td>
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<td>Axalta</td>
<td>Iron HS Polyurethane Topcoat</td>
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<td>Iron Elite 3.5 VOC Polyurethane</td>
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<td>Axalta</td>
<td>Cromo Rival</td>
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<td>BASF</td>
<td>Limico 3 Urethane Enamel / 2 Acrylic Enamel</td>
<td>3684080</td>
<td>black</td>
<td>3680080</td>
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<tr>
<td>BASF</td>
<td>B-M Urea HD</td>
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<td>black</td>
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<tr>
<td>Lusid</td>
<td>GlobalStar L5.1.K1 Acrylic Polyurethane / L7.1.K1 High Gloss Polyurethane</td>
<td>3684080</td>
<td>black</td>
<td>3680080</td>
</tr>
<tr>
<td>Lusid</td>
<td>Northstar</td>
<td>368 / 925</td>
<td>black</td>
<td>3680088</td>
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<tr>
<td>Lusid</td>
<td>Gerflack</td>
<td>500</td>
<td>black</td>
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<td>PPG</td>
<td>Commercial AUE 300/100 / AUE 370</td>
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<td>PPG</td>
<td>Deltron DCC Concept Acrylic Urethane</td>
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<tr>
<td>PPG</td>
<td>Definit Evolution of F3400 accelerator</td>
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<td>PPG</td>
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<td>CMNI</td>
<td>MP 282 HD Primer</td>
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<td>PPG</td>
<td>CMNI</td>
<td>MTK</td>
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<td>PPG</td>
<td>Primer</td>
<td>ECP-15 Chromatic Surface</td>
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<tr>
<td>PPG</td>
<td>Shop-Line</td>
<td>2U 3.5 VOC Direct Gloss</td>
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<tr>
<td>PPG</td>
<td>Shop-Line</td>
<td>2P280 Urethane</td>
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<tr>
<td>PPG</td>
<td>Shop-Line</td>
<td>JP022 Urethane Primer</td>
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<td>3680080</td>
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<tr>
<td>Pro Spray</td>
<td>N/A</td>
<td>3.8 VOC Single Stage / 3.5 VOC Solvent Basecoat System</td>
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<td>3680080</td>
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<tr>
<td>Sherwin- Williams</td>
<td>Semina</td>
<td>94 Basecoat / GC Single Stage</td>
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<tr>
<td>Sherwin- Williams</td>
<td>Martin Sensur Prem. Acrylic Polyurethane</td>
<td>3684080</td>
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<tr>
<td>Sherwin- Williams</td>
<td>Martin Sensur Pro-Bake (PBS)</td>
<td>3684080</td>
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<tr>
<td>Valapar</td>
<td>Industrial VIM (up to 10% reduction)</td>
<td>3684080</td>
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<tr>
<td>Valapar</td>
<td>Refinish 852 Polyurethane</td>
<td>n/a</td>
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</tbody>
</table>

### 2K Hot Rod Black

<table>
<thead>
<tr>
<th>Art.No. / Color</th>
<th>Application</th>
<th>Advantages</th>
</tr>
</thead>
</table>
| 3 680 212 black satin | For small damage repair jobs on existing semi gloss Hot Rod Back parts/surfaces or for an easy and fast paint job of a new or restored part. | • Easy to use  
• High quality two component coating  
• Very good flow  
• Highest chemical and weather resistance  
• Long lasting and very durable finish |

### 2K DTM Black / White

<table>
<thead>
<tr>
<th>Art.No. / Color</th>
<th>Application</th>
<th>Advantages</th>
</tr>
</thead>
</table>
| 3 680 222 black | For small damage repair jobs on existing black or white gloss surfaces. No Primer necessary. For best corrosion protection it is recommended to use the 2K Epoxy Primer 3680032/33/34 or 2K Wash Primer 3684029. | • Easy to use  
• Highest chemical and weather resistance  
• Heat Resistant up to 180°C/350°F short time expoure and up to 150°C/300°F long time exposure |
| 3 680 223 white |                                                                                   |                                                                                               |

### Application

**2K FillClean®**

For 2K single stage topcoats for high-quality topcoat paint jobs and spot repairs on cars, motorcycles and other applications.

Advantages:
- Easy to use
- High quality two component coating
- Very good flow
- Highest chemical and weather resistance
- Long lasting and very durable finish

**2K DTM Black / White**

For small damage repair jobs on existing black or white gloss surfaces.

Advantages:
- Easy to use
- High quality two component DTM coating
- Direct to Metal (Steel/ Galvanized Steel/ Aluminum)
- Highest chemical and weather resistance
- Long lasting and very durable finish
- Heat Resistant up to 180°C/350°F short time exposure and up to 150°C/300°F long time exposure

Please refer to spraymax.com for an updated product listing.
**1K Clear Acrylic**

*Application*
1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

*Advantages*
- Easy to use
- Dries quickly
- High gloss level
- No color deviation
- Good weathering resistance
- Very good flow
- Very good polishing ability

*Art.No. / Color*
3 680 058 transparent

---

**2K Clear Glamour**

*Application*
2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

*Advantages*
- Maximum resistance to abrasion and scratching
- Very smooth flow
- Lasting high gloss
- Very good polishing ability
- No colour deviation
- Outstanding painting surface
- Suitable even at higher ambient temperatures

*Art.No. / Color*
3 680 061 transparent

---

**2K Clear Rapid**

*Application*
2K clear coat with very short drying time and very high chemical, gasoline and weathering resistance for high quality and long term sealing of repair paint jobs and new paint jobs on cars and motorcycles. Ideally suited for spot repairs.

*Advantages*
- Very fast drying
- Very smooth flow
- Lasting high gloss
- Maximum resistance to abrasion and scratching
- No colour deviation
- Outstanding painting surface
- Very good polish ability
- Suitable even at lower ambient temperatures
- Ideally suited for small surfaces

*Art.No. / Color*
250 ml
3 684 064 transparent

---

**Headlight Restoration Kit**

*Application*
The Headlight Restoration Kit consists of two SprayMax aerosols, the 1K Headlight Primer and the 2K Headlight Clear Coat. Detailed instructions for use are included in the Kit. Following these instructions will restore a yellowed and worn out headlight lens back into a shiny, new looking headlight. The kit delivers a durable and UV resistant protection to the lens.

*Advantages*
- 1K Headlight Primer
  - Waterbased product
  - Provides excellent adhesion properties and seals the lense from being attacked by solvents when the 2K Headlight Clear Coat is applied
- 2K Headlight Clear Coat
  - Provides durable UV and weathering resistance
  - Protection against physical damages (Stonechips)

*Art.No. / Color*
3 684 099
Headlight Repair Kit consists of
3 684 098
1K Headlight Primer
3 684 066
2K Headlight Clear Coat

---

**1K Spot Blender**

*Application*
1K Spot Blender is a special product for homogenous paint transitions in the blending area of 2K clearcoats as well as of single stage topcoats with outstanding blending results. The Spot Blender is used immediately after the clear-/topcoat is applied.

*Advantages*
- Seamless edge transitions in the blending area
- Superior blending ability
- No color deviations
- Ideal for spot repairs

*Art.No. / Color*
3 680 093

---

**2K Clear Matte / 2K Clear Satin**

*Application*
2K Clear Coat available in two gloss levels (Mat & Satin). Developed for the Small Damage Repair Process or complete painting of mounting parts.

*Advantages*
- Very fast drying
- Excellent flow
- Highest chemical and weathering resistance
- Gloss units @ 85°:
  - Matt 12±3 / Satin 40±3

*Art.No. / Color*
3 680 065 mat
3 680 067 satin

---

**2K Clear Coat**

*Application*
2K clear coat with very short drying time and very high chemical, gasoline and weathering resistance for high quality and longterm sealing of repair paint jobs and new paint jobs on cars and motorcycles. Ideally suited for spot repairs.

*Advantages*
- Very fast drying
- Very smooth flow
- Lasting high gloss
- Maximum resistance to abrasion and scratching
- No colour deviation
- Outstanding painting surface
- Suitable even at lower ambient temperatures
- Ideally suited for small surfaces

*Art.No. / Color*
3 680 065 3 680 067

---

**Headlight Restoration Kit**

*Application*
The Headlight Restoration Kit consists of two SprayMax aerosols, the 1K Headlight Primer and the 2K Headlight Clear Coat. Detailed instructions for use are included in the Kit. Following these instructions will restore a yellowed and worn out headlight lens back into a shiny, new looking headlight. The kit delivers a durable and UV resistant protection to the lens.

*Advantages*
- 1K Headlight Primer
  - Waterbased product
  - Provides excellent adhesion properties and seals the lense from being attacked by solvents when the 2K Headlight Clear Coat is applied
- 2K Headlight Clear Coat
  - Provides durable UV and weathering resistance
  - Protection against physical damages (Stonechips)

*Art.No. / Color*
3 684 099
Headlight Repair Kit consists of
3 684 098
1K Headlight Primer
3 684 066
2K Headlight Clear Coat
**Accessories**

### Nozzle Bags

**Art.No.** 3 746 214
**Application** Varimator nozzle (black/yellow)
**Contains** 15 pcs.

**Advantages**
- For replacement of nozzles of the 1K and 2K FillClean aerosols lost during the filling process.

### Aerosol hand-grip

**Art.No.** 3 746 200
**Application** Aerosol hand-grip for easy handling when painting with SprayMax. The hand-grip enables you to paint difficult to access areas; for example, the inner edges of the door step area.

**Advantages**
- Easy to use and makes your work easier
- Increases painting accuracy
- Does not influence or disrupt the spray pattern
- Comparable to painting with a professional spray gun

### Gun Cleaner

**Art.No.** 3 680 095 (transparent)
**Application** Rich in active cleaning solvents for the thorough cleaning of the variator nozzle or conventional spray guns.

**Advantages**
- Suitable for solvent- and waterborne basecoats
- Equipped with lancet
- Cleans variator nozzle

The hand-grip enables you to paint difficult to access areas; for example, the inner edges of the door step area.

**Application**
- Comparable to painting with a professional spray gun
- Does not influence or disrupt the spray pattern
- Increases painting accuracy
- Work easier
- Easy to use and makes your work easier
- Increases painting accuracy
- Does not influence or disrupt the spray pattern
- Comparable to painting with a professional spray gun

### SprayMax at a Glance

#### Instructions for use (see TDS for Details)

<table>
<thead>
<tr>
<th>SprayMax Product-Range</th>
<th>Activate 2K</th>
<th>Spray pass</th>
<th>IR</th>
<th>P</th>
<th>jet $/min</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Surface Preparation</strong></td>
<td></td>
<td></td>
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<tr>
<td>Solvent Wash, 368 0090</td>
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<tr>
<td>Wax &amp; Grease Remover, 368 0094</td>
<td>3 spray passes</td>
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<tr>
<td>Plastic Adhesion Promoter, 368 0009</td>
<td>3 spray passes</td>
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<tr>
<td>Gun Cleaner, 368 0095</td>
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<tr>
<td><strong>Primer / Primer Filler</strong></td>
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<tr>
<td>1K Self Etch Weld-Thru Primers, 368 0003</td>
<td>3 spray passes</td>
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<tr>
<td>1K Self Etch Primer Filler, 368 0003</td>
<td>3 spray passes</td>
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<tr>
<td>1K Self Etch Primer Filler, 368 0001</td>
<td>3 spray passes</td>
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<td>1K Self Etch Primer Filler, 368 0003</td>
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<td>1K 3in1 Primershade, 368 0003, 0014, 005</td>
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<td>2K Rapid Primer Filler, 368 0031</td>
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<tr>
<td>2K Epoxy Primer, 368 0032, 0033, 0034</td>
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<td>2K Polyester Filler, 368 4026</td>
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<tr>
<td>1K Guide Coat Black, 368 0100</td>
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<td><strong>Top Coats</strong></td>
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<td>2K DMT Black/White 368 0222, 0223</td>
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<td><strong>Clear Coats and Spot Blender</strong></td>
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<td>1K Clear Acrylic, 368 0058</td>
<td>3 spray passes</td>
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<td>2K Clear Acrylic, 368 0061</td>
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<tr>
<td>2K Clear Rapid, 368 4064</td>
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<td>2K Clear Matte / 2K Clear satin, 368 0065, 007</td>
<td>3 spray passes</td>
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All cans must be shaken for 2 minutes before use.