

PRO PAINT REPAIR

PRODUCT RANGE 2026



WHAT IS UNIQUE ABOUT SPRAY

Innovation for a good reason

As a brand of the Peter Kwasny Group, we benefit from over 60 years of developmental know-how in the field of manufacturing aerosol cans. Over 25 years, we developed the innovative and unique aerosol system for professionals. With the development and introduction of the SprayMax technology, we enable you to experience completely new ways in high quality painting. Optimally synchronised systemic products ensure process reliability, top quality and high economic efficiency. In particular with the patented 2-component technology we offer your original paint ready for a direct application.

The new UV coating system allows significantly shortened process times and increases the efficiency of the processes even further. Naturally, everything is done at the highest level in terms of technology and environmental standards - Solvent-reduced and free of isocyanates. We aspire to continue with offering you the best possible technology for the best possible application resulting in the best possible paint work.

That is our mission. Promised.

*Yours sincerely,
Dr. Wolfgang Kranig
Managing Director SprayMax
Automotive & Industry*



MAX





MODERNIZED LABEL DESIGN

New Look, Same Product you have known to trust. We have refreshed the appearance of our spray cans with a modern, more contemporary label design.

Please note: Only the label design has changed — the content, quality, and formula remain unchanged.



CAP UPDATE FOR "1K" PRODUCTS

New smaller cap:
For our "1K" product line, we are replacing the standard cap with a smaller, newly developed so called "Minicap". There is also a new design of the "donut" which is the base for the new Minicap.

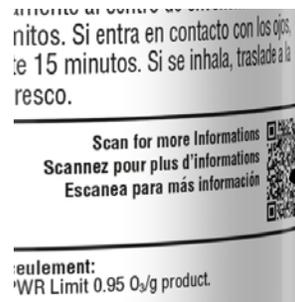


DESIGN

FOR OUR SPRAY CANS

QR CODE ON THE CAN

A QR code on the back of the can leads directly to the product information on the website.



WHAT DOES THIS MEAN FOR YOU?



No Action Needed:

This transition is seamless for distributors and customers.



Original Products:

Whether you receive cans with the classic or new look, both are genuine products from our company.



Consistent Quality:

The product inside remains the same, regardless of the label or cap design.

IT'S ALL IN THERE

The new SPRAYMAX catalog is here.

Includes a full listing of products along with helpful tips and hints.

Technology	8-11
SprayMax UV-System	12-15
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LOOK FOR THE **RED** BUTTON



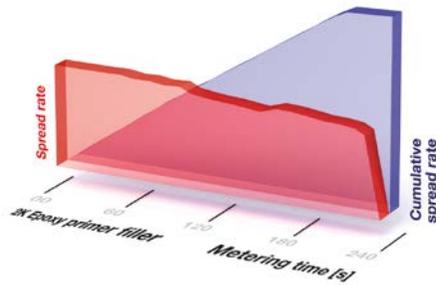
- ✓ OEM approved
- ✓ Combine paint with catalyst in one container
- ✓ Always correct ratio
- ✓ Closed and locked system against oxygen and moisture
- ✓ Simple way of use
- ✓ Always longer potlife
- ✓ No prep and clean

THE PRESSURE CURVE

An important characteristic for uniform painting is the constant pressure in the spray can during application.

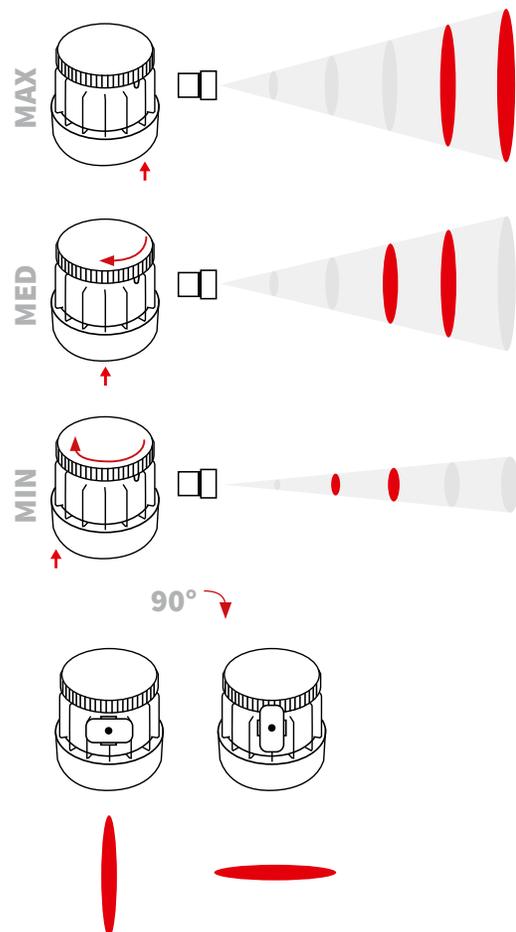
Due to the unique formulation, the pressure and the application rate of SprayMax aerosol cans is constant, from the beginning of spraying until the aerosol can is completely empty. All SprayMax 1K and 2K aerosols provide a constant application rate at constant pressure (red graph).

Reference: Report Fraunhofer Institute for Manufacturing Engineering and Automation (IPA), Stuttgart



SPECIAL VARIATOR NOZZLE

- Continuously variable nozzle
- Fits only on approved SprayMax products
- The output rate and the fan size are adjustable by turning the red wheel. By turning the tip of the nozzle a vertical or horizontal fan direction can be achieved
- Adapts to all refinishing needs. For small (door jambs) up to big paint jobs (fender)
- Professional painting results
- Can be used on other approved SprayMax aerosols after cleaning with SprayMax Gun Cleaner 3 680 095



THE

PAINTS



STRUCTURE

IN DETAIL

6 CLEAR COATS

Clear Coat

- e.g. • 1K Clear Acrylic
- 2K Clear Glamour

5 BASE COATS & TOP COATS

Base Coat / Top Coat

- e.g. • FillClean® / Fill In System
- 1K Trim Paint

4 GUIDE COAT

Guide Coat

- e.g. • 1K Guide Coat Black

3 BODY FILLER

Body filler

2 PRIMER / PRIMER FILLER

Primer / Primer Filler

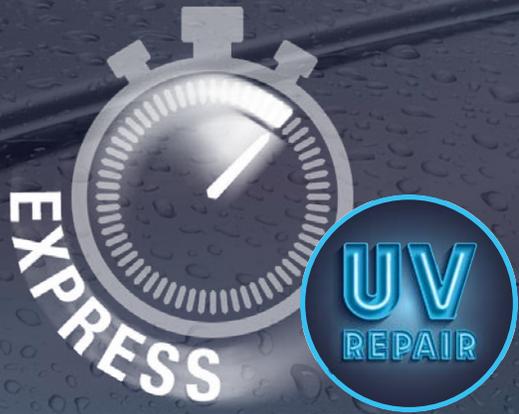
- e.g. • 1K E-Coat Primer
- 2K Epoxy Primer

1 SURFACE PREPARATION

Surface Preparation

- e.g. • 1K Solvent Wash
- 1K Surface Prep

UV- PAINT REPAIR



THE ADVANTAGES OVER CONVENTIONAL SPOT REPAIRS

Whether seeking small damage repair solutions or accelerating in-process throughput in a busy production environment, UV-systems offer many advantages. The combination of ease of application, greater flexibility on where it can be used in a shop and ultra-fast curing, deliver superior performance versus standard refinish coatings.



Saving time



Saving energy



Climate protection & Sustainability



Low volume loss



Universal application



Suitable for electric vehicles

STEP-BY-STEP PROCEDURES



Damage: Scratched bumper. Use of an IR Lamp in between coats will aid in flash off (especially in high humidity conditions).



Wash with soap and water then clean surface generously with SprayMax Surface Prep 3680094.



Sand damaged area using P320. Clean with SprayMax Surface Prep 3680094 then apply SprayMax Adhesion Promoter 3680009



Shake SprayMax UV Primer 3680024 for 2 min. then apply 1-2 coats. Allow a minimum of 1 min. flash time between each coat of product.



Cure SprayMax UV Primer 3680024 for 2-4 mins. depending on curing equipment (see TDS for details).



Clean surface with SprayMax Surface Prep 3680094, wipe with tack cloth.



Apply basecoat to obtain adequate hiding.



Tack surface prior to applying 1-2 coats of SprayMax UV Clear 3680059 allowing a minimum of 1 min. flash time between coats



Apply SprayMax UV Spot Blender 3680091 as required through the transition area and allow to flash approximately 1-2 min. prior to curing with lamp.



Cure repaired area for 2-4 min. depending on curing equipment (see TDS for details).



After complete curing wet sand and polish as required (see TDS for additional recommendations on blending and final finishing techniques).



Finished result.



UV Video



UVA Finishing Glaze

Application

UVA Finishing Glaze Aqua is a universal 1K UV curable refinish putty used for automotive refinishing. This product is perfect for filling pinholes. The unique properties allow a complete and fast curing process in less than 60 seconds, depending on thickness applied. The high filling properties guarantee a superior quality result compared to any other product. UVA Finishing Glaze is cured with a mercury UV-A or with a 395nm UV-A LED Light.

Advantages

- Easy application.
- Very fast curing process in less than 60 seconds.
- Suitable for use on most metal and plastic surfaces.
- Smooth, uniform and high-quality surface finish.
- Excellent flexibility.
- Easy sanding. Requires only light sanding.
- Can be sanded immediately after curing (no cooling time required).
- Less dust/powder from sanding.
- Environmentally-friendly: 100% styrene free and low volatile organic compounds (VOC).
- Non-flammable product.

Part-No.: Color

3680802	aqua	200g / 7oz
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UV Primer

Application

Very efficient, high-yield UV-Filler highly suited for repair paintwork in industrial or trade situations.

Advantages

- Compatible with all common UV lamps
- High filling capacity
- Ideal for repaired paintwork
- Suitable as an insulation filler
- High productivity

Part-No.: Color

3680024	UV Primer
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UV Clear

Application

UV Clear for fast and long-term sealing of repairs and new paintwork. Requires UV-A equipment for curing. Best Option: UV-A Mercury Lamp or UV-A LED Lamp with 365nm wave length. Alternative: UV-A LED with 395nm wave length will cure the clear depending on intensity and time of exposure.

Advantages

- Easy to process
- Fast drying
- No color deviation
- Good weather resistance
- Very good flow properties
- Very good polishing properties

Part-No.: Color

3680059	transparent	
5680059	transparent	(CDN)



UV Blender

Application

The UV Blender is a special product for homogenous paint edges in combination with SprayMax UV Clearcoat 3680059.

Advantages

- Transition-free edge zones in the blending area
- Excellent solubility properties
- No color deviations
- Depending upon blend technique, can be polished or wet sanded and polished once repair cured

Part-No.: Color

3680091	transparent	
5680091	transparent	(CDN)



IT ALL COMES DOWN TO A

Paint repair can be this easy

The be-all and end-all for professional painting results is careful and consistent preparation. Grease and dust-free surfaces are an absolute must - you can find the right aerosols for your substrate here.



GOOD PREPARATION



1K Solvent Wash

Application

Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solvent-based paints.

Part-No.: Color

3680090 transparent

Advantages

- Increases adhesion
- Maximum yield
- Uniform distribution
- Strong cleaning and degreasing effect
- Removes silicone, grease, oil, wax, dirt, tar and soot



1 light spray pass



wipe with a dry & clean cloth



1K Surface Prep

Application

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua surface prep has excellent cleaning and degreasing properties and improves the adhesion of water-borne basecoats.

Part-No.: Color

3680094 transparent

Advantages

- Strong cleaning and degreasing properties
- Increases adhesion
- Maximum yield
- Uniform distribution
- High penetration level for plastic parts
- Provides anti-static effect to plastic parts



1 light spray pass



wipe with a dry & clean cloth

1K Plastic Adhesion Promoter



IMPROVED

Application

Ideal adhesion promoter for subsequent coatings on most plastics (see Technical Data Sheet).

Part-No.: Color

3680227 transparent (flake free)

Advantages

- One light uniform coat is all you need
- Excellent adhesion properties
- Dries quickly
- Maximum flash off time
- Colorless, with silver pigments

	1 spray pass approx 0.04 - 0.08 mil
	2-3 min / 68°F / 20°C
	2-3 min / 68°F / 20°C

1K Gun Cleaner



Application

Rich in active cleaning solvents for the thorough cleaning of the variator nozzle or conventional spray guns.

Part-No.: Color

3680095 transparent

Advantages

- Suitable for solvent- and waterborne basecoats
- Equipped with lancet
- Cleans variator nozzle



PRIMER

Primer as corrosion protection is necessary when painting onto untreated or bare substrates or if sanded-through areas extend to the substrate/ bare substrate. The primer also ensures optimum adhesion between substrate and filler or topcoat.



1K 3 in 1 Primer Shade

Application

3 in 1 Primer / Filler designed for easy and convenient priming / filling of different surfaces. It offers excellent adhesion and sanding properties as well as high filling characteristics.

Part-No.: Color

3680403	white
3680404	gray
3680405	black

Advantages

- Direct to metal, aluminium, steel and various plastics
- High filling power
- Fast drying
- Good stability on vertical surfaces
- Excellent sanding properties
- Can be topcoated with both solvent and water-borne basecoats as well as single stage topcoats



2 - 3 spray passes
approx 1.6 - 2.4 mil



5 - 10 min / 68°F / 20°C



30 - 40 min / 68°F / 20°C



P360-P500



1K E-Coat Primer

Application

SprayMax E-Coat primers are a true direct to metal coating matching the color and gloss of factory primers and e-coat colors. SprayMax E-Coat primers provide superior corrosion protection. Perfect color and gloss match for restoring the original appearance and gloss of factory e-coats. Use E-Coat on any e-coated panel, vehicle floor, engine bay, core support, trunk area, any inner body panel.

Advantages

- Superior corrosion protection
- Excellent color and gloss match to OEM factory coatings
- Direct to steel and aluminum
- Good hiding
- Available in 8 popular OEM colors
- Compatible with most automotive basecoats



1-2 spray passes
approx. 1.2 - 1.8 mil



5 - 10 min / 68°F / 20°C



TG1 dust dry:
25 min

Part-No.: Color

3680230	white
3680231	light green
3680232	olive green
3680233	gray
3680234	black
3680235	tan
3680236	field drab
3680237	olive brown



white



light green



olive green



gray



black



tan



field drab



olive brown



1K Self Etch Primer Filler

Application

Can be used as a wash primer with good adhesion properties or as a filler primer with good filling volume depending on the thickness of application. Ideal for subsequent water-borne basecoats.

Advantages

- Excellent corrosion protection
- Fast drying
- Can be overcoated with all solvent based and water-borne base coats and 2K topcoat systems



3 - 4 spray passes
each approx.
0.4 - 0.6 mil



flash off time: 3 - 5 min
overcoatable:
10 - 15 min / 68°F / 20°C



60 min / 68°F / 20°C
30 min / 140°F / 60°C
IR: 7 min



P360-P500



1K Self Etch Weld-Thru Primer

Application

Corrosion protection primer with very good adhesion properties. Suitable for bare, sanded and unsanded surfaces. Cannot be recoated with polyester materials.

Part-No.: Color

3680001 red brown

Advantages

- Excellent corrosion protection
- Good adhesion
- Welding test certificate: repels welding beads
- Can also be used on old paint coatings as a sealer



2 - 3 spray passes
approx. 0.4 - 0.6 mil



flash off time: 3 - 5 min
overcoatable:
10 - 15 min / 68°F / 20°C



15 - 60 min / 68°F / 20°C
IR: 7 min



P360-P500



1K Gravel-Chipguard

Application

A textured, flexible and durable coating that matches fine to coarse OEM textures to protect against stone chips, salt, damp and rust.

Part-No.: Color

3680250 gray

AVAILABLE Q1 / 2026

Advantages

- Highest corrosion resistance
- Superior adhesion
- Fast drying
- Very high elasticity
- Can be overcoated with all solvent based and waterborne basecoats and 2K topcoat systems



2 - 3 spray passes
approx. 20 - 30 mil



flash off time between
spray passes 3 - 5 min



Dry to touch: 2 h
Fully dried: 24 h
Overcoatable after 2 - 4 h
at 68°F / 20°C

1K Zinc Weld Thru Primer

Application

1K Zinc Weld Thru Primer is particularly suitable as a corrosion protection for water and weather-resistant vulnerable constructions, for repairing damaged zinc surfaces and for coating inner panel edges during spot welding. The product can be used on heating systems, pipelines, steel structures, radiators, railings, crash barriers, etc.

Part-No.: Color

3680251 silver gray

AVAILABLE Q1 / 2026

Advantages

- Corrosion protection for water and weather-prone structures
- For repairing damaged zinc surfaces
- For coating inner sheet metal edges spot welding
- Applicable for heating systems, pipelines, steel superstructures, radiators, railings, crash barriers etc.
- Provides superior corrosion protection between welded substrates while minimizing heat affected zones and welding spatter
- Compatible with MIG/TIG Welding
- Fast drying, very productive
- Good chemical resistance



2 spray passes
approx. 1.2 mil



flash off time:
approx. 3 - 5 min
Recoatable: after approx. 45 min. (room temperature)



TG1: 10 min
TG3: 15 min
TG5: 30 min





1K Uni Prime

Application

1K Uni Prime, High build Primer Filler that is suitable for sanded-through areas with high layer thickness. Suitable for steel, galvanized steel, aluminium, various plastics.

Part-No.: Color

3680600 medium grey

Advantages

- High layer thicknesses
- Applicability on various substrates
- Good sandability
- Good grindability
- Good protection against corrosion



2 - 3 spray passes
approx. 1.0 - 1.2 mil



flash off time: between 2
spray passes (until matt)
approx. 5 min.



IR: 5 - 8 min.



2K Rapid Primer Filler

Application

Universal, quick-drying 2K primer for high quality automotive paint jobs. Ideal for partial paint jobs and spot repair.

Part-No.: Color

3680031 gray

Advantages

- Free from isocyanates and resistant to solvents
- Quick drying (1 hour at 68°F)
- Good sandability
- High filling capacity (up to 4 mil)
- Excellent adhesion, including on bare sheet and galvanized surfaces as well as existing sanded paint finishes
- Recoatable with all standard solvent-/ water-borne basecoats or single stage topcoats



2 - 3 spray passes
approx. 1.2 mil



flash off time: 5 - 10 min
overcoatable:
20 min / 68°F / 20°C



30 min / 68°F / 20°C
15 min / 140°F / 60°C
IR: 16 min



Potlife:
24 h / 68°F / 20°C



2K Epoxy Primer

Application

Universal 2K epoxy primer filler for all problematic surfaces; for example, metal, non-ferrous metal, galvanized sheet steel, or anodized aluminum.

Part-No.: Color

3680032 beige
3680033 gray
3680034 black
3680025 white

Advantages

- Excellent adhesion and corrosion protection properties, even critical surfaces such as aluminium
- Very smooth flow
- Outstanding insulating & sealing properties
- Recoatable with all standard solvent-/ water-borne basecoats or single stage topcoats
- For cleaned and sanded surfaces



2 - 3 spray passes
each 1.2 - 1.4 mil



flash off time: 5 min
overcoatable:
15 min - 12h / 68°F / 20°C



12 h / 68°F / 20°C
30 min / 140°F / 60°C
IR: 30 min



Potlife:
72 h / 68°F / 20°C

GUIDE COAT



1K Guide Coat Black

Application

This improves the efficiency of the sanding process and the paint result.

Part-No.: Color

3680100 black

Advantages

- Fine homogenous spray mist
- Even, thin wetting of surface
- Powder-like with good sanding properties
- No clogging of the sandpaper



1 light spray pass



approx. 1 min / 68°F / 20°C



P360-P500

BASE AND TOP

With the different filling devices and individual can contents, your original paint can be filled quickly and easily as required.



COATS

FillClean Aerosols

1K/2K FillClean aerosols are prefilled with solvents and propellants and ready for the one-time filling with 3.3fl.oz (1.65 fl.oz) of paint. 2K FillClean aerosols also contain a separate hardener cylinder which is filled with activator. Each FillClean aerosol is a customized formulation to achieve the best spraying result when filled with the respective paint series. FillClean aerosols are available for solvent/water-borne basecoats and single stage topcoats. The unique, no-mess filling system permits easy filling of the FillClean aerosols. The cap of the FillClean aerosols is used during the filling process as a filling cylinder. The filling pad on the cap is pressed down during the filling process and the residual paint left between pad and cap indicates the color of the paint filled into the aerosol.

FillClean Machines

Application

For no-mess filling of paint into the FillClean aerosols.

Scope of delivery

FillClean machine

FillClean filling cylinder

Air tube

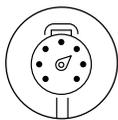
Connector

Instruction for use

Advantages

- Flexible and mobile
- No cleaning and waste-free
- Easy to operate

Further instructions for operating the FillClean filling device on our website spraymax.com or on our Youtube channel:

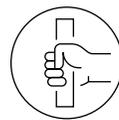


FillClean pneumatic

- Single-can filling
- Quick product- or paint/can change possible
- Cleaning-free
- Part-No.: 990 263



Also available:



FillClean manual

- Single-can filling
- Mobile, manual unit for locations without compressed air and electricity
- Cleaning-free
- Part-No.: 990 249





FillClean Set of Caps

Application

The FillClean set of caps is required to ensure the no-mess filling of the SprayMax 2K FillClean aerosols.

Part-No.:

3990260	6 pcs.
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FillClean Filling Cylinder

Application

Filling Cylinder (additional equipment)

Part-No.:

990 247	pneumatic	1 pc.
990 243	manual	1 pc.

SUPPORT

For any questions about the FillClean system and other technical information please contact our call center:

Phone: +1 844-426-6330

Mail: service@kwasny.us





1K FillClean for 1K water-borne basecoats

For the filling of the specific color tone of water-borne 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use SprayMax 1K aerosol can filled with 1K water-borne basecoats. The best product and quality results are guaranteed.

Water-borne Basecoats Series B	3682076
Water-borne Basecoats Series C	3682077
Water-borne Basecoats Series D	3682078
Water-borne Basecoats Series E	3682079

1K FILLCLEAN / FILL IN FOR 1K WATER-BORNE BASECOATS*

Manufacturer	Brand	Series	Part-No.:	FillClean Series
Akzo Nobel	Lesonal	Basecoat WB	3682076	B
Akzo Nobel	Sikkens	Autowave	3682076	B
Axalta	Cromax	Cromax EZ	3682079	E
Axalta	Cromax	CromaxPro	3682079	E
Axalta	Spies Hecker	Hi-Tec 480	3682079	E
Axalta	Standox	Standoblue	3682079	E
BASF	Glasuret	90-Line	3682077	C
BASF	R-M	Onyx HD	3682077	C
Lusid	GEN 20	Basecoat WB	3682076	B
PPG	Nexa Autocolor	Aquabase Plus	3682078	D
PPG	PPG	Envirobase B/C	3682078	D
Pro Spray	N/A	H2O	3682072	Low
SEM	SEM	Sure-Coat Vinyl Mixing	3682076	B
Sherwin-Williams	Ultra 9K	Ultra 9K	3682077	C
Valspar	Debeer	Waterbase 900	3682077	C

Please refer to spraymax.com for an updated product listing.



1K FillClean for 1K solvent-based basecoats

For the filling of the specific color tone of solvent 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use SprayMax 1K aerosol can filled with 1K solvent-based basecoat. The best product and quality results are guaranteed.

High Viscosity Basecoats	3682071
Low Viscosity Basecoats	3682072
Ultra Low Viscosity Basecoats	3682073

For Ultra Low Viscosity paints like Acrylic Enamals, Alkyds, catalyzed coating and reduced solvent basecoats.

1K FILLCLEAN / FILL IN FOR 1K SOLVENT-BASED BASECOATS

Manufacturer	Brand	Series	Part-No.:	Viscosity
Akzo Nobel	Lesonal	Basecoat SB	3682071	High
Akzo Nobel	Sikkens	Autobase Plus MM/RM	3682071	High
Akzo Nobel	Wanda	Wandabase	3682071	High
Automotive Art	Motobase	Motobase LV	3682071	High
Axalta	Cromax	ChromaBase	3682072	Low
Axalta	Cromax	Cromax XP	3682072	Low
Axalta	Nason	Ful- Base B/C / Fast Dry Acrylic Enamel (S/S)	3682071	High
Axalta	Spies Hecker	Permacron 293/295	3682071	High
Axalta	Standox	Basecoat	3682071	High
Axalta	Montana	Big Sky	3682071	High
BASF	Limco	Supreme Plus	3682071	High
BASF	R-M	Diamont	3682071	High
Besa	Urkimix	Series 500	3682071	High
Dulux (PPG)	Spectracron	Acrylic Modified Enamel	3682071	High
Dulux (PPG)	Metalclad	Urethane Fortified Enamel	3682071	High
Dulux (PPG)	Aquacron	Water Reducible Alkyd	3682071	High
Lusid	GenRock / GenVerde	Basecoat	3682071	High
Matrix	MPB	Basecoat	3682071	High
Matrix	EPB	EDGE Premium Basecoat	3682071	High
PPG	PPC	OMNI MAE Acrylic Enamel	3682071	High
PPG	PPG	CPC Acrylic Enamel / Deltron B/C / Shop-Line / Omni	3682071	High
PPG	PPG	Shoptline Basecoats	3682073	Ultra Low
Pro Spray	N/A	B/C	3682071	High
Sherwin-Williams	Dimension	B/C	3682072	Low
Sherwin-Williams	Ultra 7000	B/C	3682071	High
Valspar	Debeer	BeroBase 500 series	3682071	High
Valspar	Refinish	999 Series B/C	3682071	High

Please refer to spraymax.com for an updated product listing.



2K Fill In for 2K single stage topcoats

For the filling of the specific color tone of 2K single stage topcoats in the brands and qualities offered by the paint manufacturers mentioned (as follows). The result is a ready-to-use SprayMax 2K aerosol can.

The best product and quality results are guaranteed. In order to guarantee the filling of the 2K FillClean with the new FillClean filling equipment, the FillClean caps are needed (Art.No. 3 990 260).

Urethane Fill In Version A	3680080
Urethane Fill In Version C (Available Q3/25)	3680081
Urethane Fill In Version G	3680086
Urethane Fill In Version H	3680088

3680081 is suitable for Single stage topcoats with a mixing ratio of 8:1 or higher

2K FILL IN FOR 2K SINGLE STAGE TOPCOATS

Manufacturer	Brand	Series	Part-No.: 400 ml
Akzo Nobel	U Tech	HS 3.5 VOC Polyurethane / 3.8 HSP	3680088
Akzo Nobel	Wanda	PU 2K HS Topcoat	3680080
Axalta	Centari	Topcoat 5.0 VOC	3680086
Axalta	Imron	2.1 HG Polyurethane Topcoat	3680086
Axalta	Imron	Elite 3.5 VOC Polyurethane	3680086
Axalta	Nason	Ful-Thane S/S	3680088
Axalta	Nason	Ful-Cryl II Acrylic Enamel	3680080
Axalta	Cromax	Rival	3680088
BASF	Limco	3 Urethane Enamel / 2 Acrylic Enamel	3680080
BASF	R-M	Uno HD	3680080
Endura Manufacturing	Endura Paint	EX-2C Topcoat	3680088
Lusid	Gen Tec	4:1 Clear Coat	3680080
Lusid	GlobalStar	L5.1.K1 Acrylic Polyurethane / L7.1.K1 High Gloss Polyurethane	3680080
Lusid	Northstar	928 / 935	3680088
Lusid	GenRock	600	3680080
PPG	Commercial	AUE 300/100 / AUE 370	3680080
PPG	Delfleet	Delfleet Essential	3680081
PPG	Delfleet	Evolution w/ F3400 accelerator	3680086
PPG	OMNI	MP 282 HB Primer	3680080
PPG	OMNI	MTK	3680080
PPG	Primer	ECP-15 Chromatic Surfacer	3680080
PPG	Shop-Line	JC660 Clearcoat	3680080
PPG	Shop-Line	JP202 Urethane Primer	3680080
Pro Spray	N/A	2.8 VOC Single Stage / 3.5 VOC Solvent Basecoat System	3680080
Sherwin-Williams	Genesis	G4 Basecoat / GC Single Stage	3680080
Sherwin-Williams	Martin Senour	Prism- Acrylic Polyurethane	3680080
Sherwin-Williams	Martin Senour	Pro Base (PBS)	3680086
Valspar	Industrial	VIM (up to 10% reduction)	3680080
Valspar	Refinish	852 Polyurethane	3680088

Please refer to spraymax.com for an updated product listing.

TOP COATS



1K Trim Paint

Application

For high-quality topcoat paint jobs and spot repairs on cars, motorcycles and other applications.

Part-No.: Color

3680101	black gloss
3680102	black satin
3680103	black matte
3680602	1K Uni Black satin 500 ml

Advantages

- Easy to use
- High yield
- Excellent coverage due to high solid matter content
- Dries quickly
- Very good flow



2 - 3 spray passes
each 0.6 - 0.8 mil



flash off time:
1 - 5 min / 68°F / 20°C



3 h / 68°F / 20°C
30 min / 140°F / 60°C
IR: approx. 7 min



1K Texture Coating

Application

Special product for imitation of automotive plastic textured surfaces, particularly for plastic bumpers, trim strips and various plastic parts.

Part-No.: Color

3680224	black
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Advantages

- Different kinds of structures can be achieved
- Easy to use
- Dries very quickly
- Can be topcoated with all conventional 1K basecoat solvent and water-borne and 2K topcoat systems



2 - 3 spray passes



flash off time: 5 - 10 min
between each spray coat



TG1 dust dry:
16 min



1K Wheel Paint Silver

Application

High resistant and high-yield wheel spray for new and used wheels.

Part-No.: Color

3680040 silver

Advantages

- Quick and easy to use
- Dries quickly
- Adjustable Variator Nozzle
- Highly resistant to stone impact, road salt, and brake dust



2 - 3 spray passes each approx. 4 mil



flash off time: approx. 5 min between each spray coat



3 h / 68°F / 20°C



2K Hot Rod Black

Application

For small damage repair jobs on existing semi-gloss Hot Rod Black parts/surfaces or for an easy and fast paint job of a new or restored part.

Part-No.: Color

3680212 black satin

Advantages

- Easy to use
- High quality two component coating
- Very good flow
- Highest chemical and weather resistance
- Long lasting and very durable finish



2 - 3 spray passes each approx. 1 mil



flash off time: 25 min / 68°F / 20°C



3 h / 68°F / 20°C
35 min / 140°F / 60°C



Potlife: 24 h / 68°F / 20°C



2K Topcoat Black / White

Application

For small damage repair jobs on existing black gloss surfaces. For best corrosion protection it is recommended to use the 2K Epoxy Primer 3680032/33/34.

Part-No.: Color

3680222 black

3680223 white

Advantages

- Easy to use
- High quality two component coating
- Highest chemical and weather resistance
- Long lasting and very durable finish
- Heat Resistant up to 180°C/350°F short time exposure and up to 150°C/300°F long time exposure



3 spray passes each approx. 1.2 mil (30 µm)



flash off time: approx. 10 min / 68°F / 20°C



3 h / 68°F / 20°C



Potlife: 24 h / 68°F / 20°C

CLEAR AND

**For optimal protection
and shiny finish**

For a long-lasting gloss, it is essential to observe the specifications in the technical data sheets. Layer thicknesses as well as drying and flash-off times are decisive here.



COAT

SPOTBLENDER



1K Clear Acrylic

Application

1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Part-No.: Color

3680058 gloss

Advantages

- Easy to use
- Dries quickly
- High gloss level
- No color deviation
- Good weathering resistance
- Very good flow
- Very good polishing ability



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



12h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 7 min



Gloss level
78



1K Clear Acrylic satin

Application

1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Part-No.: Color

3680053 satin

Advantages

- Easy to use
- Dries quickly
- High gloss level
- No color deviation
- Good weathering resistance
- Very good flow
- Very good polishing ability



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



12h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 7 min



Gloss level
45



1K Clear Acrylic Matte

Application

1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Part-No.: Color

3680050 matte

Advantages

- Easy to use
- Dries quickly
- High gloss level
- No color deviation
- Good weathering resistance
- Very good flow
- Very good polishing ability



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



12h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 7 min



Gloss level
10



1K Uni Clear

Application

1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Part-No.: Color

3680603 high gloss 500 ml

Advantages

- Easy to use
- Dries quickly
- High gloss level
- No color deviation
- Good weathering resistance
- Very good flow
- Very good polishing ability



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



12h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 7 min



Gloss level
87



1K Spot Blender

Application

1K Spot Blender is a special product for homogenous paint transitions in the blending area of 2K clear coats as well as of single stage topcoats with outstanding blending results. The Spot Blender is used immediately after the clear- / topcoat is applied.

Part-No.: Color

3680093 transparent
3680604 1K Uni Blend 500 ml

Advantages

- Seamless edge transitions in the blending area
- Superior blending ability
- No color deviations
- Ideal for spot repairs



1 - 2 very light
spray passes



1K Surface Rapid Check

Application

Surface Rapid Check is used to achieve a short-lasting shine on spray sample plates for checking the color. Also, surface unevenness on sanded or pre-sanded vehicle surfaces can be recognized.

Part-No.: Color

3680225 transparent

Advantages

- Odourless
- Evaporates completely after use without leaving any residues (approx. 60 min)



Approx. 1.5 spray coats until an even glossy surface is created



2K 2in1 Headlight Clear

Application

SprayMax® Special 2K clear coat is a protective coating for polycarbonate lenses suitable for fixing scratches, yellowness or foggy headlights. Crystal clear, easy to apply comes in a 250ml size. Resistance to environmental and for day to day use. Increases protection against UV light, salt water, car wash, etc. increases night visibility.

Part-No.: Color

3684068 transparent

Advantages

- Special product for the preparation of headlights coated with clear lacquer
- Provides durable UV and weathering resistance
- Protection against physical damages (stonechips)
- 92 gloss units at 20° measuring angle



2 spray coats approx. 1.6 mil



flash off time: Approx. 10 min between each spray coat



IR 25 - 30 min



Potlife: 8h / 68°F / 20°C

More information on our **YouTube** Channel:





2K Clear Glamour

Application

2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Part-No.: Color

3680061 high gloss

Advantages

- Maximum resistance to abrasion and scratching
- Very smooth flow
- Lasting high gloss
- Very good polishing ability
- No color deviation
- Outstanding painting surface
- Suitable even at higher ambient temperatures



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



18 h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 15 min



Potlife:
48h / 68°F / 20°C



Gloss level
90



2K High Speed Clear

Application

2K clear coat with very short drying time and very high chemical, gasoline and weathering resistance for high quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Part-No.: Color

3680069 high gloss

Advantages

- Dries very quickly
- Very smooth flow
- Lasting high gloss
- Maximum resistance to abrasion and scratching
- No color deviation
- Outstanding painting surface
- Very good polish ability
- Suitable even at lower ambient temperatures
- Ideally suited for small surfaces



2 spray coats
approx. 1.6 mil (40 µm)



flash off time:
approx. 10 min
between each spray coat



3h / 68°F / 20°C
IR 25 - 30 min



Potlife:
8h / 68°F / 20°C



Gloss level
92



2K Clear Matte

Application

2K clear coat available in two gloss levels (Matte & Satin). Developed for the Small Damage Repair Process or complete painting of mounting parts.

Part-No.: Color

3680065 matte

Advantages

- Very fast drying
- Excellent flow
- Highest chemical and weather resistance
- Gloss units @ 85°:12±3



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



18 h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 15 min



Potlife:
48h / 68°F / 20°C



Gloss level
16



2K Clear Satin

Application

2K clear coat available in two gloss levels (Matte & Satin). Developed for the Small Damage Repair Process or complete painting of mounting parts.

Part-No.: Color

3680067 satin

Advantages

- Very fast drying
- Excellent flow
- Highest chemical and weather resistance
- Gloss units @ 85°: 40±3



2 spray passes
each 0.6 - 0.8 mil



flash off time:
5 - 10 min / 68°F / 20°C



12 h / 68°F / 20°C
60 min / 140°F / 60°C
IR: approx. 15 min



Potlife:
48h / 68°F / 20°C



Gloss level
36

ACCESSORIES



Aerosol hand-grip

Application

Aerosol hand - grip for easy handling when painting with SprayMax. The handgrip enables you to paint difficult to access areas; for example, the inner edges of the door step area.

Part-No.:

3746200 contains 6 pcs.

Advantages

- Easy to use and makes your work easier
- Increases painting accuracy
- Does not influence or disrupt the spray pattern
- Comparable to painting with a professional spray gun

Nozzle Bags

Application

Variator can only be used on products already equipped with the variator nozzle.

Part-No.:

3746214 Variator nozzle (black/red) contains 15 pcs.



Nozzles can be cleaned with Gun Cleaner part, no. 368 0095 for more usage and better performance.

For replacement of nozzles of the 1K and 2K FillClean aerosols lost during the filling process.

Part-No.:

3746213 FillClean nozzle (black/yellow) contains 15 pcs.



PRODUCTS



activate 2K



spray pass



flash off time



drying²



mechanical sanding



wet sanding



potlife

UV Paint

UV Primer	3680024		1-2 1,6-2 mil	End flash time before UV Curing: approx. 1 min	UV-A lamp 3-4 min	P400-P600		
UV Clear	3680059		2 1 mil	End flash time before UV Curing: approx. 1 min	UV-A Lamp 3-4 min			
UV Blender	3680091		1 - 2		UV-A lamp 3-4 min			

Surface Preparation

Solvent Wash	3680090		1					
Surface Prep	3680094		1					
Plastic Adhesion Promoter	3680227		1 approx 0.04 - 0.08 mil	2-3 min / 68°F / 20°C	2-3 min / 68°F / 20°C	no sanding	no sanding	
Gun Cleaner	3680095							

Primer / Primer Filler

1K 3in1 Primershade	3680403 ¹		2 - 3 approx 1.6 - 2.4 mil	5 - 10 min / 68°F / 20°C	30 - 40 min / 68°F / 20°C		P360-P500	
1K Self Etch Weld-Thru Primer	3680001		2 - 3 approx. 0.4 - 0.6 mil	3 - 5 min overcoatable: 10 - 15 min / 68°F / 20°C	15 - 60 min / 68°F / 20°C IR: 7 min	P360-P500	P800-P1000	
1K Self Etch Primer Filler	3680003		3 - 4 each approx. 0.4 - 0.6 mil	3 - 5 min overcoatable: 10 - 15 min / 68°F / 20°C	60 min / 68°F / 20°C 30 min / 140°F / 60°C IR: 7 min	P360-P500	P800-P1000	
1K E-Coat Primer	3680230 ¹		1 - 2 approx. 1.2 - 1.8 mil	5 - 10 min / 68°F / 20°C	TG1 dust dry: 25 min			
1K Gravel-Chipguard	3680250		2 - 3 approx. 20 - 30 mil	3 - 5 min	Dry to touch: 2 h Fully dried: 24 h Overcoatable after 2 - 4 h at 68°F / 20°C			
1K Zinc Weld Thru Primer	3680251		2 approx. 1.2 mil	3 - 5 min	IR: TG1: 10 min, TG3: 15 min, TG5: 30 min			
1K Uni Prime	3680600		2 - 3 approx. 1.0 - 1.2 mil	(until matt) approx. 5 min	IR: 5 - 8 min			
2K Rapid Primer Filler	3680031	■	2 - 3 approx. 1.2 mil	5 - 10 min overcoatable: 20 min / 68°F / 20°C	30 min / 68°F / 20°C 15 min / 140°F / 60°C IR: 16 min			24 h / 68°F / 20°C
2K Epoxy Primer	3680032 ¹	■	2 - 3 each 1.2 - 1.4 mil	5 min overcoatable: 15 min- 12h / 68°F / 20°C	12 h / 68°F / 20°C 30 min / 140°F / 60°C IR: 30 min			96 h / 68°F / 20°C

1 For further product variants see product descriptions

2 The specified values refer to application and, if necessary, lamp equipment.



activate 2K



spray pass



flash off time



drying²



mechanical sanding



wet sanding



potlife

Guide Coats

1K Guide Coat Black	3680100		1		1 min / 68°F / 20°C	P360-P500	P800-P1000	
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Top Coats

1K Trim Paint	3680101 ¹		2 - 3 each 0.6 - 0.8 mil	1 - 5 min/68°F / 20°C	3 h/68°F / 20°C 30 min/140°F / 60°C IR: approx. 7 min			
1K Texture Coating black	3680224		2 - 3	5 - 10 min between each spray coat	TG1 dust dry: 16 min			
1K Wheel Paint Silver	3680040		2 - 3 each approx. 4 mil	approx. 5 min between each spray coat	3 h / 68°F / 20°C			
2K Hot Rod Black	3680212	■	2 - 3 each approx. 1 mil	25 min / 68°F / 20°C	3 h / 68°F / 20°C 35 min / 140°F / 60°C			24 h / 68°F / 20°C
2K Topcoat Black/White	3680222 ¹	■	3 each approx. 1.2 mil (30 µm)	approx. 10 min / 68°F / 20°C	3 h / 68°F / 20°C			24 h / 68°F / 20°C

Clear Coats and Spot Blender

1K Clear Acrylic	3680058		2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	12h / 68°F / 20°C 60 min / 140°F / 60°C IR: approx. 7 min			
1K Clear Acrylic Satin	3680053		2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	12h / 68°F / 20°C 60 min / 140°F / 60°C IR: approx. 7 min			
1K Clear Acrylic Matte	3680050		2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	12h / 68°F / 20°C 60 min / 140°F / 60°C IR: approx. 7 min			
1K Uni Clear	3680603		2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	12h / 68°F / 20°C 60 min / 140°F / 60°C IR: approx. 7 min			
1K Spot Blender	3680093 ¹		1 - 2 very light spray passes					
1K Surface Rapid Check	368 0225		1.5 spray coats until an even glossy surface is created					
2K 2in1 Headlight Clear	3684068	■	2 approx. 1.6 mil	Approx. 10 min between each spray coat	IR 25 - 30 min			8h / 68°F / 20°C
2K Clear Glamour	3680061	■	2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	18 h / 68°F / 20°C 60 min / 140°F / 60°C IR: approx. 15 min			48h / 68°F / 20°C
2K High Speed Clear	3680069	■	2 approx. 1.6 mil (40 µm)	approx. 10 min between each spray coat	3h / 68°F / 20°C IR 25 - 30 min			8h / 68°F / 20°C
2K Clear Matte	3680065	■	2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	18h/68°F/20°C 60 min/140°F/60°C IR: approx. 15 min			48h / 68°F / 20°C
2K Clear Satin	3680067	■	2 each 0.6 - 0.8 mil	5 - 10 min / 68°F / 20°C	12h/68°F/20°C 60 min/140°F/60°C IR: approx. 15 min			48h / 68°F / 20°C

1 For further product variants see product descriptions

2 The specified values refer to application and, if necessary, lamp equipment.

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