

### Solvent Wash



#### Application

Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solventbased paints.

#### Art.No. / Color

3 680 090  
transparent

### 2K Clear Glamour



#### Application

2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

#### Art.No. / Color

3 680 061  
transparent

### 2K DTS Sealer



#### Application

2K Direct-To-Substrate Sealer. Excellent adhesion to Metal and to most Plastics surfaces. Can be sanded or topcoated wet-on wet. (details see TDS)

#### Art.No. / Color

3 684 262  
medium grey

### 1K Spot Blender



#### Application

1K Spot Blender is a special product for homogenous paint transitions in the blending area of 2K clearcoats as well as of single stage topcoats with outstanding blending results. The Spot Blender is used immediately after the clear- / topcoat is applied.

#### Art.No. / Color

3 680 093  
transparent

### Wax & Grease Remover



#### Application

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.

#### Art.No. / Color

3 680 094  
transparent

### 1K FillClean for 1K solvent-based basecoats



#### Application

For the filling of the specific color tone of solvent 1K base paints in the brands and quantities offered by the paint manufacturers (as follows). The result is a ready-to-use Spray-Max 1K aerosol can filled with 1K solvent base basecoat. The best product and quality results are guaranteed.

### OPTIONAL:

### 1K Guide Coat Black



#### Application

This improves the efficiency of the sanding process and the paint result.

#### Art.No. / Color

3 680 100  
black

# METAL REPAIR KIT

2K



## Standard Operating Procedure

### Surface Preparation Stage



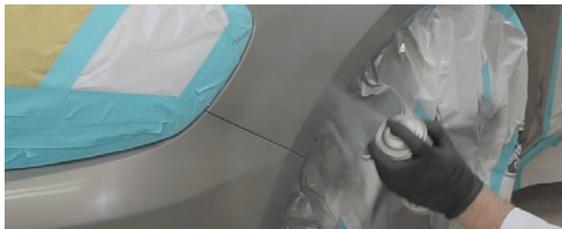
1. Vehicle is hand washed and dried, thoroughly inspected, then damaged area is compounded to remove any remaining road film and contaminants
2. Clean surface with **Solvent Wash 368-0090**

### Primer Filler Stage



7. Mask remainder of repair area and wipe down with a dust-free tack cloth
8. After activating **2K DTS Primer 368-4262** adjust variator, perform a spray test and apply
9. With IR-Heating: Distance 16 inches at 800 Watt / dry for 20 minutes – alternatively a heat gun can be used to speed up the process

### Basecoat / Clear Coat / Spot Blender Stage



10. After performing a spray test, apply **Basecoat**
11. Allow basecoat to flash off - an air gun can be used to accelerate the flash time and
12. Apply 3-4 coats of **Basecoat** as required to achieve satisfactory colour coverage - allow to flash off between coats

## Type of Repair - 2K Metal/Plastic



3. Mechanically sand the damaged area beginning with P120 grit abrasive then P240
4. Continue to mechanically sand the area around working towards the edges with increasingly finer abrasives P320, P400

## Quality Level - Professional



5. Apply an All-In-One Premium Body Filler to damage area and when cured, block sand with P120
6. Sand body filler using increasingly fine grits of P320, P400, P600



13. Activate, perform a spray test, and apply **2K Clear Glamour 368-0061**
14. Allow to flash off and then apply another layer of **2K Clear Glamour 368-0061**



15. Afterwards immediately apply **Spot Blender 368-0093** into the transition zone
16. With IR-Heating: Distance 16 inches at 800 Watt / dry for 20 minutes
17. After complete curing polish if necessary and check finished results with a Sun Lamp if available