

### Solvent Wash



#### Application

Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solventbased paints.

#### Art.No. / Color

3 680 090  
transparent

### 1K FillClean for 1K solvent-based basecoats



#### Application

For the filling of the specific color tone of solvent 1K base paints in the brands and quantities offered by the paint manufacturers (as follows). The result is a ready-to-use Spray-Max 1K aerosol can filled with 1K solvent base basecoat. The best product and quality results are guaranteed.

### Plastic Adhesion Promoter



#### Application

Ideal adhesion promoter for subsequent coatings on most plastics (see Technical Data Sheet).

#### Art.No. / Color

3 680 009  
transparent

### 2K Clear Glamour



#### Application

2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

#### Art.No. / Color

3 680 061  
transparent

### 2K Rapid Primer Filler



#### Application

Universal, quick-drying 2K primer for high quality automotive paint jobs. Ideal for partial paint jobs and spot repair.

#### Art.No. / Color

3 680 031  
gray

### Wax & Grease Remover



#### Application

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.

#### Art.No. / Color

3 680 094  
transparent

### OPTIONAL:

### 1K Guide Coat Black



#### Application

This improves the efficiency of the sanding process and the paint result.

#### Art.No. / Color

3 680 100  
black

# BUMPER REPAIR KIT

2K



## Standard Operating Procedure

### Surface Preparation Stage



1. Vehicle is hand washed and dried, thoroughly inspected, then damaged area is compounded to remove any remaining road film and contaminants
2. Clean surface with **Solvent Wash 368-0090**

### Primer Filler Stage



7. Apply a light coat of **Plastic Adhesion Promoter 368-0009** and allow to flash for 10 minutes before priming
8. After activating **2K Rapid Primer Filler 368-0031** adjust variator, perform a spray test and apply, allow 10 minutes flash off time, then apply a second coat

### Basecoat / Clear Coat / Spot Blender Stage



15. After performing a spray test, apply **Basecoat**
16. Allow Basecoat to flash off – an air gun can be used to speed dry
17. Apply 3-4 coats of **Basecoat** as required to achieve satisfactory colour coverage
18. Allow to flash off between coats – an air gun can be used to speed dry

## Type of Repair - 2K Plastic



3. Mechanically sand the damaged area beginning with P120 grit abrasive then P240
4. Continue to mechanically sand the area around working towards the edges with increasingly finer abrasives P320, P600 and P800



9. With IR-Heating: Distance 16 inches at 800 Watt / dry for 20 minutes – alternatively a heat gun can be used to speed up the process
10. Apply **Guide Coat Black 368-0100** over primer to aid in proper light sanding to follow
11. Mechanically sand or hand sand primed area with P400 then P600



19. After activating **2K Clear Glamour 368-0061** and performing a test spray, apply over painted repair area
20. Allow to flash off
21. Apply another layer of **2K Clear Glamour 368-0061**

## Quality Level - Professional



5. Generously clean surface with **Wax and Grease Remover 368-0094**
6. Use a Gray Ultra Fine Scotch Brite pad in the surrounding area and back-mask where adhesion promoter & primer will be used



12. Clean surface with **Wax and Grease Remover 368-0094**
13. Mechanically sand or hand sand edges, wet with P1000, P2000, P3000
14. Generously clean surface with **Wax and Grease Remover 368-0094**



22. Afterwards immediately apply **Spot Blender 368-0093** into transition zone
23. With IR-Heating: Distance 16 inches at 800 Watt / dry for 20 minutes
24. After complete curing polish if necessary and check results with a Sun Lamp if available