

**Solvent Wash**



**Application**

Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solventbased paints.

**Art.No. / Color**

3 680 090  
transparent

**1K Trim Paint**



**Application**

2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

**Art.No. / Color**

3 680 102  
black  
satin

**2K Wash Primer**



**Application**

2K primer for fast insulation of sanded-through areas as part of car repair paintwork. For cleaned and sanded surfaces such as steel, aluminum, hardened surfaces, 2K body fillers and old paintwork.

**Art.No. / Color**

3 684 029  
olive gray

**2K Clear Coat**



**Application**

2K clear coat with very high chemical, gasoline, and weather resistance for high-quality and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

**Art.No. / Color**

3 680 061  
gloss  
3 680 065  
mat  
3 680 067  
satin

**2K Rapid Primer Filler**



**Application**

Universal, quick-drying 2K primer for high quality automotive paint jobs. Ideal for partial paint jobs and spot repair.

**Art.No. / Color**

3 680 031  
gray

**Wax & Grease Remover**



**Application**

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.

**Art.No. / Color**

3 680 094  
transparent

# BLACK OUT KIT

**2K**



## Standard Operating Procedure

### Surface Preparation Stage



1. Clean surface with **3680090 solvent wash**

## Type of Repair - 2K Black out



2. Use a grey or red Scotch pride 7448/7447 to remove any dirt or road residuals

## Quality Level - Semi-Professional



3. Activate the **2K Wash Primer 3684029**.  
Apply a light coat.  
Let the primer dry for 10min at 68°F/20°C

### Primer Filler Stage



4. Activate the **2K Rapid Primer Filler 368031**.  
Apply 1-2 light coats with a flash off time of 5 min inbetween coats at 68°F/20°C.



5. Dry 2K rapid Primer Filler for one hour at 68°F/20°C or force dry (IR) for 15min.



6. Wet sand P1000-2000 the primer using **wax&grease remover 3680094**.

### Trim paint / Clear Coat



7. Apply two to three layers of **Trim paint black satin 3680102** to achieve full coverage.  
Allow a flash off time inbetween coats of 5 min and allow 60 min. for final curing at 68°F/20°C.



8. Once black satin is fully cured activate **2K Satin Clear 3680067**.  
Apply 2-3 light coats with a flash off time of 5 min inbetween coats at 68°F/20°C.



9. Let the Clear coat dry for 12h at 68°F/20°C or force dry (IR) for 15min.