

Solvent Wash



Application

Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solventbased paints.

Art.No. / Color

3 680 090
transparent

3 in 1 Primer Shade



Application

3 in 1 Primer / Filler designed for easy and convenient priming / filling of different surfaces. It offers excellent adhesion and sanding properties as well as high filling power.

Art.No. / Color

3 680 403
white
3 680 404
gray
3 680 405
black

1K Guide Coat Black



Application

This improves the efficiency of the sanding process and the paint result.

Art.No. / Color

3 680 100
black

Wax & Grease Remover



Application

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.

Art.No. / Color

3 680 094
transparent

1K FillClean for 1K solvent-based basecoats



Application

For the filling of the specific color tone of solvent 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use Spray-Max 1K aerosol can filled with 1K solvent base basecoat. The best product and quality results are guaranteed.

1K Clear Acrylic



Application

1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Art.No. / Color

3 680 058
transparent

METAL REPAIR KIT



Standard Operating Procedure

Surface Preparation Stage



1. Vehicle is hand washed and dried, thoroughly inspected, then damaged area is compounded to remove any remaining road film and contaminants
2. Clean surface with **Solvent Wash 368-0090**

Primer Filler Stage



8. Shake **1K 3 in 1 Primer Shade** for 1-2 minutes – after you hear the mixing balls rattle
9. Adjust variator, perform a spray test, then apply **1K 3 in 1 Primer Shade – White / Gray / Black 368-0403/4/5**

Basecoat / Clear Coat / Spot Blender Stage



15. Apply 3-4 coats of **Basecoat** as required to achieve satisfactory colour coverage
16. Allow to flash off between coats
17. Perform a spray test and apply **1K Clear Acrylic 368-0056**
18. Allow to flash off

Type of Repair - 1K Metal/Plastic



3. Mechanically sand the damaged areas and feather edge outwards
4. Clean surface with **Wax and Grease Remover 368-0094**
5. Apply All-In-One Premium Body Filler to the damage area – when cured block sand with P120



10. After matte evaporation, approximately 5 minutes, apply a thin layer of **Guide Coat Black 368-0100** over primer to allow for proper light sanding to follow
11. Sand with P600 to remove the guide coat and prepare surface for mechanical adhesion of topcoat – wipe down with a dust-free tack cloth



19. Apply another layer of **1K Clear Acrylic 368-0058**
20. Afterwards immediately apply **Spot Blender 368-0093** into transition zone
21. After complete curing polish if necessary

Quality Level - Semi-Professional



6. Sand body filler with increasingly fine grits of P320, P400, P600
7. Mask remainder of repair area and wipe down with a dust-free tack cloth



12. After performing a spray test, apply **Basecoat**
13. Allow Basecoat to flash off – an air gun can be used to speed up the process
14. Allow to flash off