

Solvent Wash



Application

Rich in active ingredients for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality product has excellent cleaning and degreasing properties and improves the adhesion to any paint coat. The product is used before the application of solventbased paints.

Art.No. / Color

3 680 090
transparent

1K FillClean for 1K solvent-based basecoats



Application

For the filling of the specific color tone of solvent 1K base paints in the brands and qualities offered by the paint manufacturers (as follows). The result is a ready-to-use Spray-Max 1K aerosol can filled with 1K solvent base basecoat. The best product and quality results are guaranteed.

3 in 1 Primer Shade



Application

3 in 1 Primer / Filler designed for easy and convenient priming / filling of different surfaces. It offers excellent adhesion and sanding properties as well as high filling power.

Art.No. / Color

3 680 403
white
3 680 404
gray
3 680 405
black

1K Clear Acrylic



Application

1K clear coat for quick coating and long-term sealing of repair paint jobs and new paint jobs on cars and motorcycles.

Art.No. / Color

3 680 058
transparent

1K Guide Coat Black



Application

This improves the efficiency of the sanding process and the paint result.

Art.No. / Color

3 680 100
black

Wax & Grease Remover



Application

Rich in active ingredients, mild cleaning agent for the efficient removal of silicone, grease, oil, wax, dirt, tar, and soot. This high quality aqua wax & grease remover has excellent cleaning and degreasing properties and improves the adhesion of waterborne basecoats.

Art.No. / Color

3 680 094
transparent

BUMPER REPAIR KIT

1K



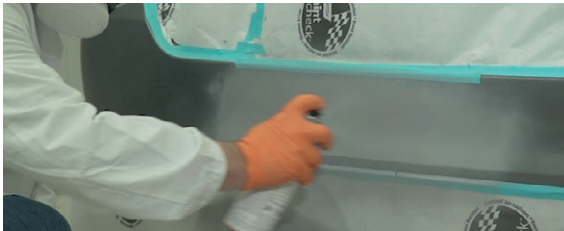
Standard Operating Procedure

Surface Preparation Stage



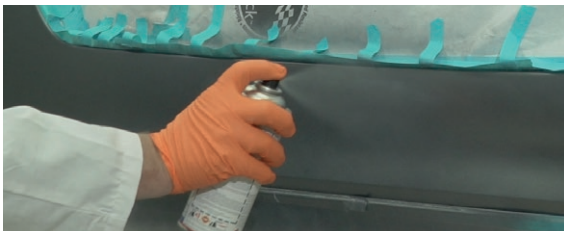
1. Vehicle is hand washed and dried, thoroughly inspected, then damaged area is compounded to remove any remaining road film and contaminants
2. Clean surface with **Solvent Wash 368-0090**

Primer Filler Stage



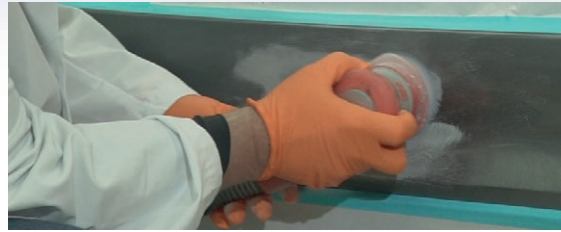
7. Shake **1K 3 in 1 Primer Shade – Gray 368-0404** well for 2 minutes – after you hear the mixing balls rattle
8. After performing a spray test apply **1K 3 in 1 Primer – Shade White / Gray / Black 368-0403/4/5**
9. After allowing first coat to flash, perform test spray and then apply second coat of **1K 3 in 1 Primer Shade**

Basecoat / Clear Coat / Spot Blender Stage



16. After performing a spray test, apply **Basecoat**
17. Allow Basecoat to flash off – an air gun can be used to speed up the process
18. Apply another layer of mixed **Basecoat**

Type of Repair - 1K Plastic



3. Mechanically sand the damaged area beginning with P220 grit abrasive then P400
4. Continue to mechanically sand the area around working towards the edges with P600



10. Allow approximately 10 minutes flash-off time – alternatively you can use a heat gun to speed up the process
11. Apply **Guide Coat Black 368-0100** over primer to allow for proper light sanding to follow
12. Mechanically sand or hand sand the primed area with P600 then P800



19. Allow to flash off between coats – apply 3-4 coats of Basecoat as required to achieve satisfactory colour coverage – an air gun can be used to speed dry
20. After performing a test spray apply **1K Clear Acrylic 368-0058**
21. Allow to flash off

Quality Level - Semi-Professional



5. Use an ultra fine scuff pad in the surrounding repair area
6. Generously clean surface with **Wax and Grease Remover 368-0094**



13. Clean surface with **Wax and Grease remover 368-0094**
14. Mechanically sand or hand sand edges wet with P1000, P200 and P3000
15. Generously clean surface with **Wax and Grease Remover 368-0094**



22. Apply another layer of **1K Clear Acrylic 368-0058**
23. Afterwards immediately apply **Spot Blender 368-0093** into transition zone
24. After complete curing polish if necessary