

# Standard Operating Procedure

Type of Repair - Texture Coating

Quality Level - Professional

## Surface Preparation Stage



1. Vehicle is hand washed and dried, thoroughly inspected, then damaged area is masked for repair.
2. Clean surface with 1K Solvent Wash 368-0090 to remove any oil, grease, road contaminants.
3. Feather edge damaged surface.
4. Clean with 1K SprayMax Wax & Grease Remover 368-0094 then mask the area to be primed and texture coated.

## Primer Filler Stage



5. Damage area can be primed with 1K 3 in 1 Primer Shade White 368-0403, 1K Primer Shade Gray 368-0404 (shown), or 1K Primer Shade Black 368-0405. (Note: Shake well before using.)
- 5B. As an option, 2K Rapid Primer Filler 368-0031 can be used. Wet or dry sand with fine grit paper. Once activated, product has a 2-day pot life adding greater flexibility and convenience.
6. Final clean area with 1K Wax & Grease Remover 368-0094 and wipe dry.

## Texture Coat Stage



7. Adjust spray nozzle for ease of application, spray 1K Texture Coating Black 368-0224 at a distance of 6-8 inches / 15-20 cm from surface.
8. Allow first coat to dry to a matte finish. (Note: drying time depends on ventilation and room temperature.)
9. A second coat is needed to achieve texture profile. Increase the application distance to 12 inches / 30 cm. A third coat will produce an even coarser texture finish.
10. Can be topcoated with 1K Trim Black 368-0101 (shown here) or 2K Hot Rod Black Satin 368-0212. Can also be topcoated with any solvent or water-borne paint to match vehicle colour, and clear coated.