# THE NEW 3 IN 1 PRIME RICHARD REPRESENTATION OF THE PRIME REPRESENTATION OF THE PRIME

FOR EASY FILLING/PRIMING





# THE NEW 3IN1 PRIMER SHADE

MADE FOR PROFESSIONALS'



# 1K 3 IN 1 PRIMER SHADE

3 in 1 Primer / Filler designed for easy and convenient priming / filling of different surfaces. It offers excellent adhesion and sanding properties as well as high filling power.

# ADVANTAGES:

- Direct to metal, aluminium, steel and various plastics
- High filling power
- Fast drying
- Good stability on vertical surfaces
- Excellent sanding properties
- Can be topcoated with both solvent and waterborne basecoats as well as single stage topcoats

# AVAILABLE IN 3 COLORS:







white 3680403

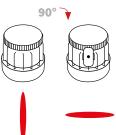
gray 3680404

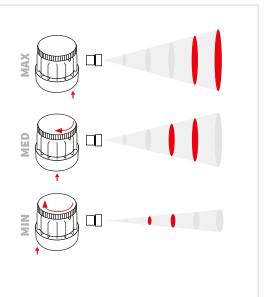
black 3680405

# THE VARIATOR NOZZLE:

The spray direction and the spray size can be adjusted optimally to the damage area and size, simply, easily and quickly:

- Horizontal and vertical adjustable spray direction
- Stepless (from maximum to minimum) settable spray pattern size
- The size of the spray pattern can also be modified by means of the spray distance





# DIRECT TO DIFFERENT SURFACES:





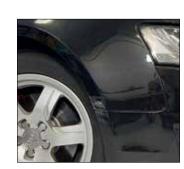


plastic - no adhesion promoter required



metal

# VIDEO:







in process



fter



### 1K 3 IN 1 PRIMER SHADE

Part-No.:	Color	Filling
3680403	white	423 g /14.9 oz
3680404	gray	423 g /14.9 oz
3680405	black	423 g /14.9 oz



### Description

3 in 1 Primer / Filler designed for easy and convenient priming / filling of different surfaces. It offers excellent adhesion and sanding properties as well as high filling power.



### Preparation

Remove any visible rust, sand substrates with P180 - P240 abrasive paper, clean and degrease



### Shake and spray to test

Shake can thoroughly for at least 2 minutes from when the agitation balls are heard. After shaking the can, test spray and check compatibility with the surface and the colour.



### **Spraying distance**

4 - 6 inches / 10 - 15 cm



### Spray passes

Dry film thickness 1.6 - 2.4 mil (40 - 60  $\mu$ m) (approx. 2 - 3 spray coats)



# Drying

dust dry: 7 - 8 min dry to touch: approx. 30 - 40 min Ready for sanding: approx. 50 - 60 min



### Continue

Wet sanding or dry sanding with P 400 - P 500  $\,$ 



### **Shelf Life**

60 months / 60° F - 77° F / 15 - 25° C

### Note

For professional use only. Identification, see safety data sheet.



Peter Kwasny Inc.

62-64 Enter Lane Islandia, NY 11749 Phone: +1 844-426-6330 Fax: +1 866-226-6434 service@kwasny.us

# Peter Kwasny Spraypaint Canada Inc.

40 University Avenue, Suite 904 Toronto ON M5J 1T1 Phone: +1 844-426-6330 Fax: +1 866-226-6434 service@kwasny.us www.spraymax.com For orders: Toll free North America 1-844-426-6330 / order@kwasny.us

www.spraymax.com
Téléphonez gratuitement
en Amérique du Nord:
1-844-426-6330 /
order@kwasny.us