



RECOATING OF HEADLIGHTS

2 IN 1 HEADLIGHT CLEAR



THE ALTERNATIVE

RECOATING INSTEAD OF REPLACEMENT.

Vehicle headlight polycarbonate covers are permanently exposed to a variety of external impacts. Stone chips, UV, weathering and other influences dull the surface of the polycarbonate covers or leave scratches and marks.

- Reccoating instead of replacement; Paint instead of polishing
- Can be used on all polycarbonate headlight covers
- Convenience of 2 in 1 - Primer and Clearcoat in one product
- High elasticity of the new finish to resist chipping
- 2 in 1 Clear provides virtually permanent protection
- Can be recoated for continued protection and like-new appearance



HEADLIGHT RECOATING PROCESS



BEFORE

Matting / yellowing, slight superficial scratches to the coating.



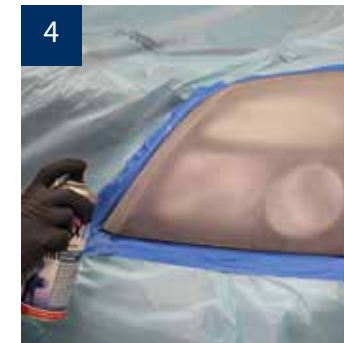
CLEANING

Clean the entire surface of the headlight with Wax & Grease Remover 3680094 prior to masking.



SANDING

Sand evenly the entire surface of the headlight starting with P180 grit followed by: P320, P500, P800, P1000 and finish with P2000.



CLEANING

Clean surface between changes of sanding grits with SprayMax Wax & Grease Remover 3680094.



PRE-PAINT

Clean surface with Wax & Grease Remover followed by use of tack cloth.



ACTIVATE CLEAR

Activate 2K 2 in 1 Clear 3684068 as per instructions on can.



APPLY 2K 2 in 1 CLEARCOAT

Apply a thin even coat of 2K 2in1 Clear 3684068. Allow a flash time of 10 min at 68°F/20°C and apply a medium wet coat for film build and finish.



DRYING

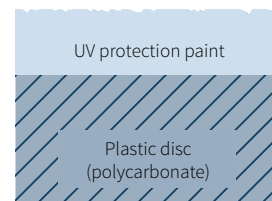
Dry at room temperature 68°F/20°C overnight or forced dry; allow to flash off for 10 min. then dry for 30 min. at 140°F/60°C surface temperature.



AFTER

Once dry, surface is permanently sealed. If necessary, can be wet sanded and polished.

Superficial weathering damage, yellowing

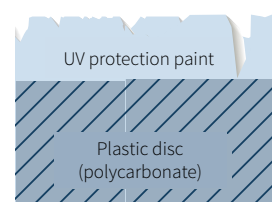


Clearcoat Preparation.

- Step 1: mechanically wet sanding with P1000
- Step 2: mechanically wet sanding with P2000

Clean Headlight with Wax & Grease Remover 3680094. Clean surface between the sanding steps with SprayMax Wax & Grease Remover.

Scratches, stone chips (in UV coated layer) or down to the plastic

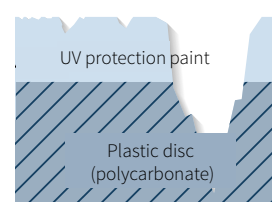


Clearcoat Preparation.

- Step 1: mechanically dry sanding P180
- Step 2: mechanically dry sanding P320 (with soft pad)
- Step 3: mechanically dry sanding P500 (with soft pad)
- Step 4: mechanically dry sanding P800 (with soft pad)
- Step 5: mechanically dry sanding P1000
- Step 6: mechanically dry sanding P2000

Clean Headlight with Wax & Grease Remover 3680094. Clean surface between the sanding steps with SprayMax Wax & Grease Remover.

Strong damage of the plastic surface



No restoration.

Replacement recommended.

More safety



Save cost



Increase value



TECHNICAL DATA

2K 2IN1 HEADLIGHT CLEAR, 250 ML, PART NO. 3684068

	<p>Surface Preparation Pre-clean surface with Wax & Grease Remover 3680094.</p>
	<p>Activation To activate 2 in 1 Clear 3684068 follow instructions on can: shake well/activate/shake.</p>
	<p>Spray to test After activation step completed, test spray for fan pattern and flow.</p>
	<p>Spray passes Apply a thin even coat of 2K 2in1 Clear 3684068. Allow a flash time of 10 min at 68°F/20°C and apply a medium wet coat for film build and finish.</p>
	<p>Drying 68°F/20°C overnight or forced dry: allow to flash off for 10 min. then dry for 30 min. at 140°F/60°C surface temperature.</p>
	<p>Polishing After drying overnight at room temperature 68°F/20°C or forced dry at 140°F/60°C wet sand and polish as necessary to achieve desired finish.</p>
	<p>Potlife Approx. 8h 68°F/20°C room temperature. Potlife dependent on ambient temperature. Higher temps lead to shorter pot life/lower temps lead to longer pot life.</p>
	<p>Recommendation Optimum application at 64°-77°F/18°-25°C and a relative humidity of 40-50%.</p>

Product system recommendation:

- Use SprayMax Wax & Grease Remover 3680094 for initial cleaning and between changes in sanding grit steps.
- Use SprayMax Wax & Grease Remover 3680094 followed by use of a tack cloth prior to application of SprayMax 2 in 1 Clear 3684068.



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